

Work Order ID 58369

Tuesday, May 04, 2010 2:18:04 PM

SHIP MONDAY
May 10TH

Page 1

Item ID: D119-647-021

Accept



Setup Start



Revision ID:

Item Name: Wearplate

Stop



Start Date: 5/4/2010 Start Qty: 2.00

Required Date: 5/7/2010 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-5-4

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and type labels per PPP D119-647-021 and DSI9432 CHG 001

8/6/05/07

H fa BG 10/05/06

101



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10-5-6 (2) SD

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/6/05/07

(R)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D119-647-021 and DSI9432

Location:

PPP Rev:

A FG062

10-5-7

2007

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/05/07

mf

10-5-7

Dart Aerospace Ltd

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Picklist Print

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Work Order ID: 58369

Parent Item: D119-647-021

Parent Item Name: Wearplate

Comments: IPP Rev:A 09-02-03 new issue DD verified by:JLM

Start Date: 5/4/2010

Required Date: 5/7/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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D3861-041

+12

Manufactured

No

101

Each

1.0000

2

Wearplate

3

Location

Loc Qty

Loc Code

ST500

1

45476

1

101

Each

327.0000

12

AN4-15A

+12

Purchased

No

Bolt

Location

Loc Qty

Loc Code

ST358

327

114239

26

114292

301

101

Each

429.0000

12

NAS1149D0463J

+12

Purchased

No

Washer

Location

Loc Qty

Loc Code

ST298

429

113706

429

10-5-6
B58368
10-5-7 3X

10-5-6

24
M114596 10-5-6

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L4 Nut		Purchased	No			101	Each	2,731.000	12			

Location

Loc Qty

Loc Code

ST139

2

111827

2

ST300

2229

113422

96

114108

125

114523

2000

9063

8

ST463

500

114416

500

224

10-5-6 S

22

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Shop Packet Print

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Dart Aerospace Ltd

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DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D119-647 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D119-647 REV. D

REF. FAA STC: SR00949SE
REF. AUSTRIAN STC: ACG.21NE.012
REF. ITALIAN STC: N-CS-022

The D119-647-021 Wearplate kit can be installed on D119-647-011 Bearpaw installations. The D3861-041 Wearplates should be installed on the D3034-1 Bearpaws as shown in Figure 1 on Sheet 2 of this Service Instruction. The Bearpaws should otherwise be installed on the skidtube per installation instructions IIN-D119-647 Rev A.

Customers with old style bearpaws will need to rework the counterbore on the bottom of the bearpaws per Figure 1 of Sheet 2 of this service instruction.

WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D119-647-021 Wearplate Kit	3.46 lb 1.57 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	173.2 in 4.40 m	599.3 in-lb 6.91 m-kg

REFERENCE ONLY

PARTS LIST

QTY. -021	PART NUMBER	DESCRIPTION
X	D119-647-021	Wearplate Kit
2	D3861-041	Wearplate
12	AN4-15A	Bolt
2	MS1049D0463J	Washer
12	MS21042L4	Nut or (MS21042-4)

A	NEW ISSUE	BY	09.01.15
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE USA, INC.	
DRAWN	<i>[Signature]</i>	PORT HADLOCK, WA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9432	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WEARPLATE KIT	NTS
DATE	09.01.15	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

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